aqc AUTOMATE QUALITY CONTROL

INSPECTION REPORT

CUSTOMER	Client A
SUPPLIER	Supplier B

	CUSTOMER	SUPPLIER
Article	ART-0001	
Design	D-0001	
Variant		
Roll No.	ROLL-0001	S-0001
Composition		

TECHNICAL DATA

	Declared	Found
Length (m)	23.9	465.14
Usable Width (cm)	147	N/A
Total Width (cm)	152	
Gross Weight (kg)	4.2	
Gr/Lmt Weight	0.155	
Gr/Sqmt Weight	0.102	
Weft repeat (m)	0.0	
Warp repeat (m)	0.0	

ALLOWANCE

% Faultness	56.49 %
Faults Allowance	13.50 m
Net Mts	10.40 m

4-POINT SCORE

Total Points	122
Rate (pts / 100 m)	510.5

DEFECTS DETAIL

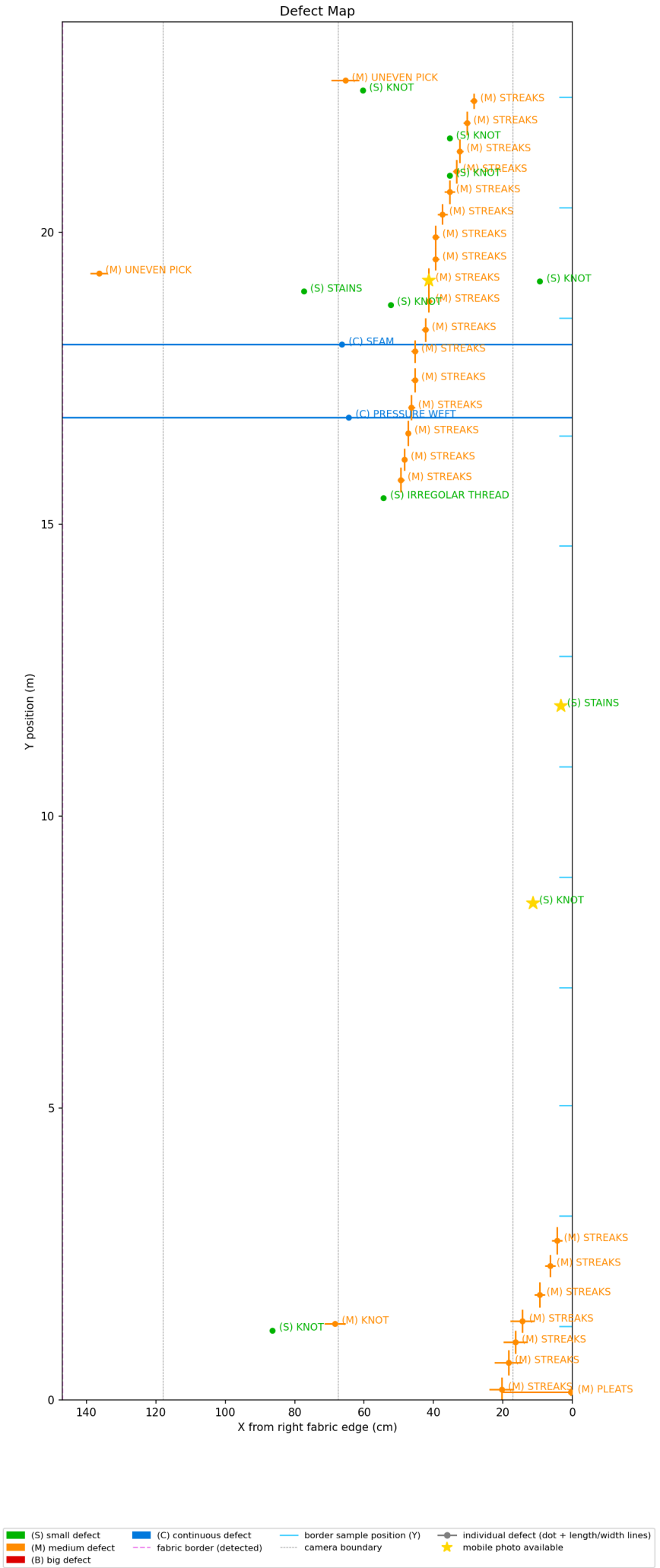
Total defects found	41
Total clusters	41

	S	M	B	C	Total
Defects	10	29	0	2	41
Clusters	11	28	0	2	41

NOTES

(S) small	(M) medium	(B) big	(C) continuous	Total
10	29	0	2	41

DEFECTS MAP



DEFECT DETAIL LIST (sorted by Y position)

#	Y (m)	X (cm)	Type	Description	Class	Len (cm)	Wid (cm)	Pts	Cluster	Cl.Cls
1	0.13	0.4	37	PLEATS	M	12.0	40.0	4	1	M
2	0.18	20.4	32	STREAKS	M	41.0	7.0	4	2	M
3	0.64	18.4	32	STREAKS	M	43.0	8.0	4	3	M
4	0.99	16.4	32	STREAKS	M	40.0	7.0	4	4	M
5	1.19	86.4	14	KNOT	S	1.0	1.0	1	5	S
6	1.31	68.4	14	KNOT	M	1.0	6.0	1	6	M
7	1.35	14.4	32	STREAKS	M	40.0	7.0	4	7	M
8	1.80	9.4	32	STREAKS	M	43.0	3.0	4	8	M
9	2.30	6.4	32	STREAKS	M	38.0	3.0	4	9	M
10	2.73	4.4	32	STREAKS	M	47.0	3.0	4	10	M
11	8.51	11.4	14	KNOT	S	1.0	1.0	1	11	S
12	11.76	-15.6	8	UNEVEN PICK	M	1.0	5.0	1	12	S
13	11.89	3.4	38	STAINS	S	3.0	2.0	1	13	S
14	15.45	54.4	24	IRREGOLAR THREAD	S	4.0	1.0	1	14	S
15	15.76	49.4	32	STREAKS	M	43.0	2.0	4	15	M
16	16.11	48.4	32	STREAKS	M	38.0	1.0	4	16	M
17	16.56	47.4	32	STREAKS	M	43.0	1.0	4	17	M
18	16.83	64.4	75	PRESSURE WEFT	C	3.0	167.0	4	18	C
19	17.00	46.4	32	STREAKS	M	43.0	2.0	4	19	M
20	17.47	45.4	32	STREAKS	M	41.0	2.0	4	20	M
21	17.96	45.4	32	STREAKS	M	39.0	2.0	4	21	M
22	18.08	66.4	80	SEAM	C	7.0	169.0	4	22	C
23	18.33	42.4	32	STREAKS	M	41.0	2.0	4	23	M
24	18.76	52.4	14	KNOT	S	1.0	1.0	1	24	S
25	18.82	41.4	32	STREAKS	M	38.0	2.0	4	25	M
26	18.99	77.4	38	STAINS	S	2.0	1.0	1	26	S
27	19.16	9.4	14	KNOT	S	1.0	1.0	1	27	S
28	19.18	41.4	32	STREAKS	M	41.0	2.0	4	28	M
29	19.30	136.4	8	UNEVEN PICK	M	1.0	5.0	1	29	M
30	19.54	39.4	32	STREAKS	M	38.0	2.0	4	30	M
31	19.92	39.4	32	STREAKS	M	40.0	2.0	4	31	M
32	20.31	37.4	32	STREAKS	M	35.0	3.0	4	32	M
33	20.69	35.4	32	STREAKS	M	40.0	3.0	4	33	M
34	20.97	35.4	14	KNOT	S	1.0	1.0	1	34	S
35	21.04	33.4	32	STREAKS	M	40.0	2.0	4	35	M
36	21.39	32.4	32	STREAKS	M	40.0	2.0	4	36	M
37	21.61	35.4	14	KNOT	S	1.0	1.0	1	37	S
38	21.87	30.4	32	STREAKS	M	41.0	2.0	4	38	M
39	22.25	28.4	32	STREAKS	M	26.0	2.0	3	39	M
40	22.43	60.4	14	KNOT	S	1.0	1.0	1	40	S
41	22.60	65.4	8	UNEVEN PICK	M	1.0	8.0	2	41	M

MOBILE PHOTO - Y=8.51 m X=11.4 cm from right

Type: 14 (KNOT) Class: S Pts: 1 Cluster: 11

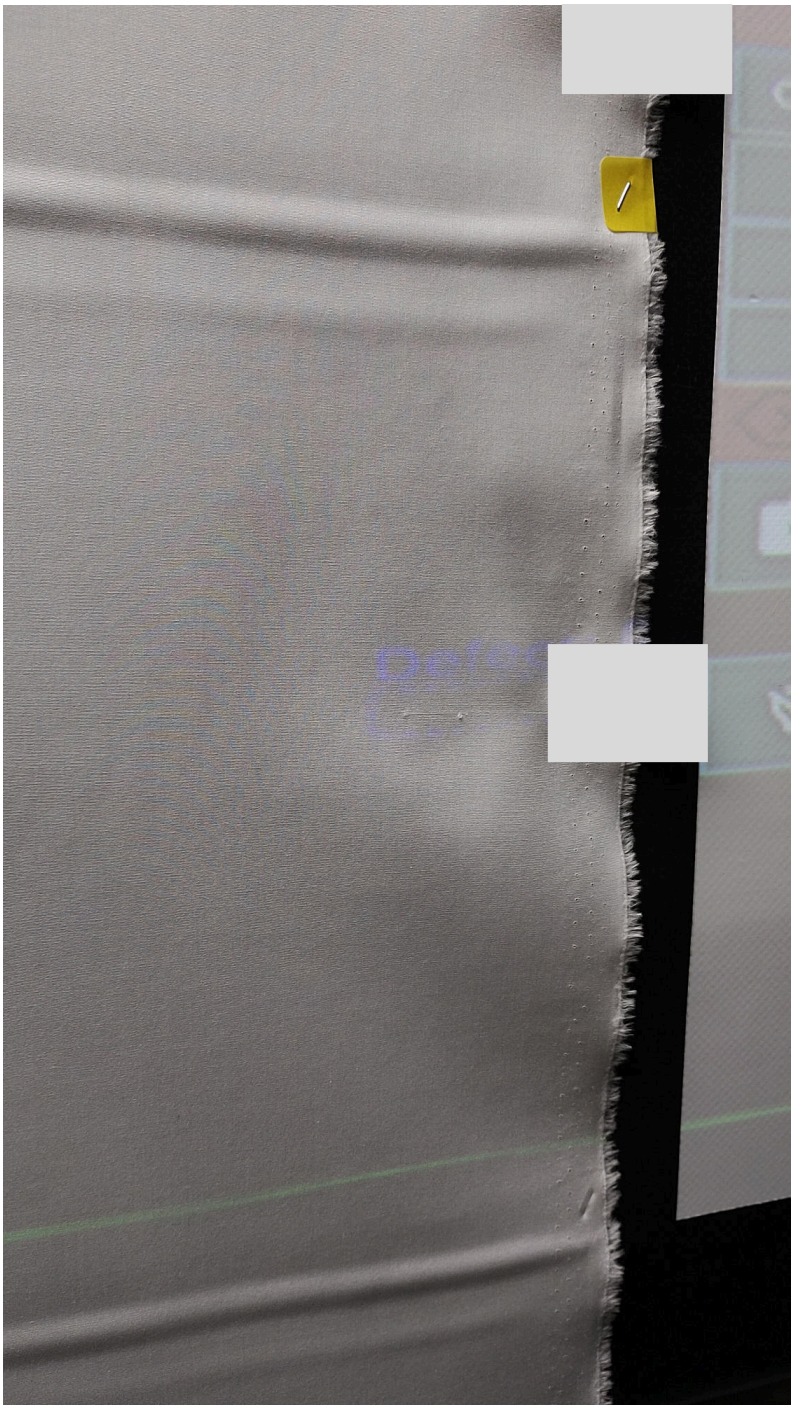


OPERATOR NOTE

nodo

MOBILE PHOTO - Y=11.76 m X=-15.6 cm from right

Type: 8 (UNEVEN PICK) Class: M Pts: 1 Cluster: 12

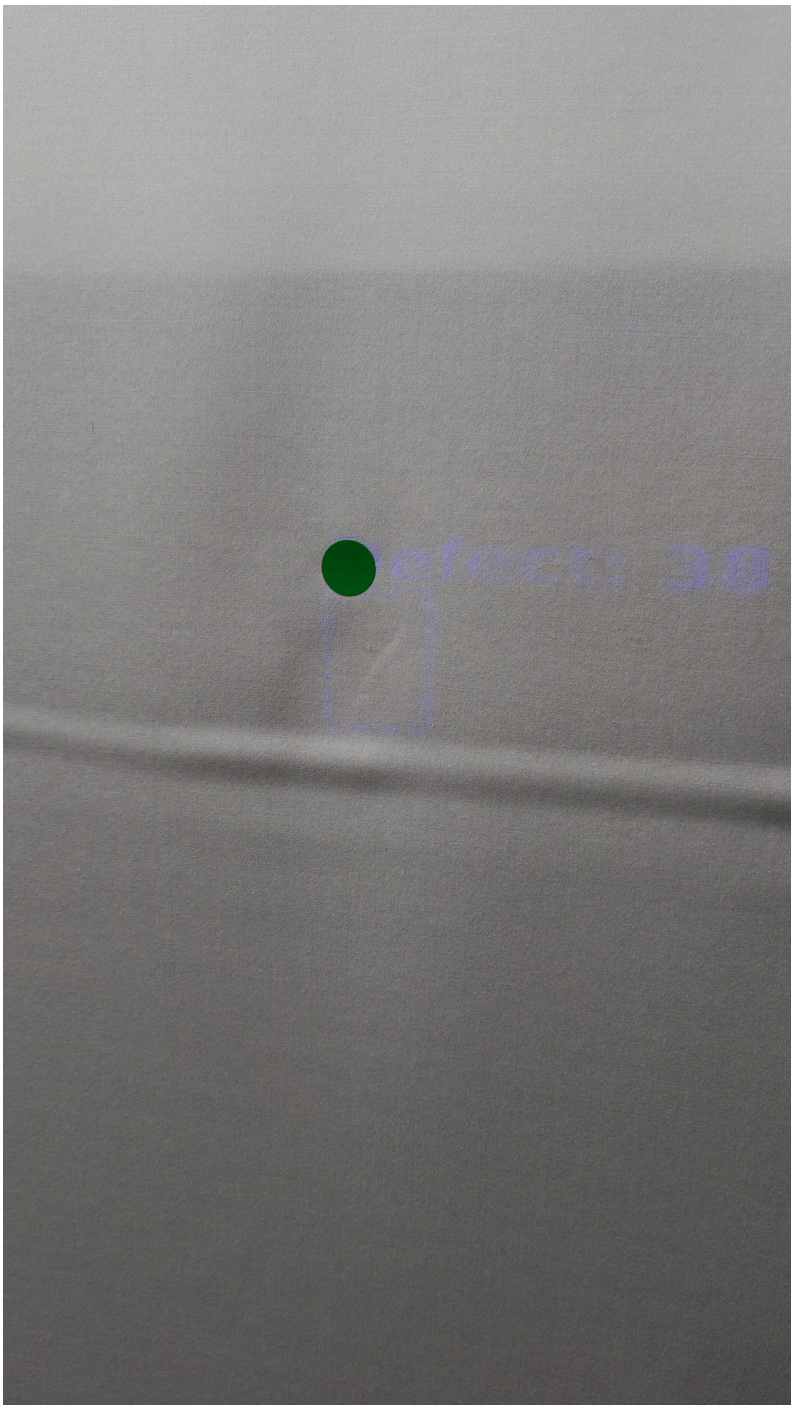


OPERATOR NOTE

trama irregolare

MOBILE PHOTO - Y=11.89 m X=3.4 cm from right

Type: 38 (STAINS) Class: S Pts: 1 Cluster: 13



OPERATOR NOTE

macchia

MOBILE PHOTO - Y=19.18 m X=41.4 cm from right

Type: 32 (STREAKS) Class: M Pts: 4 Cluster: 28



OPERATOR NOTE

bastonatura